

## Three-dimensional, three-component velocity measurement in an inclined micro-round tube

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**Abstract** A tentative study on a technique for measuring the full field ( $x,y,z,u,v,w$ ) velocity distribution of the fluid flow at the micrometer scale using single high-speed camera, an epifluorescent microscope, a CW laser, and a piezo actuator. To investigate the three-dimensional (3D) flow structures on a microscopic scale flow, 3D scanning micro-particle image velocimetry was applied to the inclined micro round tube. An ensemble of time sequential images was taken, in-plane displacements were eliminated utilizing the iterative image distortion PIV algorithm. Then these images are inter-correlated with the medium image. The correlation peak height alterations are investigated.

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### 1. Introduction

Microfluidic devices have been used in many different chemical and biochemical applications (Wilkner et al. 2004). The miniaturization and integration of chemical operations has many advantages, such as increased speed, efficiency, portability and reduced consumption, these are achieved through the merits of scale, short diffusion distances and high interface surface-to-volume ratios.

On the micro/nanoscale scale, the dominant factors affecting fluid dynamics are completely different to those on the macroscopic scale, in particular, surface tension and electrostatic forces are much greater than inertia forces (Eijkel et al. 2005). Thus, the investigation and understanding of fluid dynamics at this scale is indispensable for the efficient design and development of new micro/nanofluidic devices. However, there remain many unsolved problems, especially in multiphase flow systems. The generation of transient vortices at the water/oil interface in a micro counter-current flow system has been reported (Shinohara et al. 2004). The micro counter-current flow system is a highly efficient solvent extraction device used for the detection of very small amounts of metal complexes (Aota et al. 2003) and for the control of very small amounts of dissolved gases (Hibara et al. 2005). Such devices have a width of 100  $\mu\text{m}$  and a depth of 25  $\mu\text{m}$ . Although it can be assumed that, because of their low Reynolds number of less than 0.1, the flow in these devices is strictly laminar, time-resolved fluorescent particle motions indicated that complicated three-dimensional flow fields were occurring at the water/oil interface. Since the flow fields at the interface are a significant factor in mass transport across the water/oil interface, these complex three-dimensional flow fields must be completely understood in order to optimize these solvent extraction devices.

The micro-particle image velocimetry (PIV) technique is a popular method for the investigation of mass transport and fluid mechanics on the microscopic scales. In many applications of micro fluidic devices, the flow is three-dimensional. To investigate the flow behavior correctly in these systems such as chaotic mixers or micro vortex separation devices, full field measurements including 3D ( $x, y, z$ ) and 3C ( $u, v, w$ ) velocity information should be carried out. A stereoscopic

micro-PIV technique has previously been suggested as a three-dimensional measurement method for determining the velocity distribution in a microfluidic device having complex geometry (Klank et al. 2002). However, due to the principles of such stereoscopic measurement methods, their spatial resolution is limited to the sub-millimeter scale. Therefore, the stereo micro-PIV technique is unsuitable for full field measurements of velocity distribution in very small test sections, such as those having 100 x 25  $\mu\text{m}$  channels. Park et al 2005 presented three-dimensional micro-PTV measurement in microscale using a single camera with deconvolution microscopy. This method devises tracking of the line-of-sight ( $z$ ) flow vectors by correlating the diffraction pattern ring size variation with defocusing distances of small particle locations. Depth-wise spatial measurement resolution was limited to 5.16  $\mu\text{m}$  in a 100  $\mu\text{m}$  x 100  $\mu\text{m}$  micro-channel.

A three-dimensional (3D) scanning micro-PIV technique, which is reported by Shinohara et al. 2005, having a micrometer scale spatial resolution is applied to an inclined micro round tube to develop the 3D-3C velocity measurement technique with a formerly known out of plane velocity component.

## 2. Experimental setup

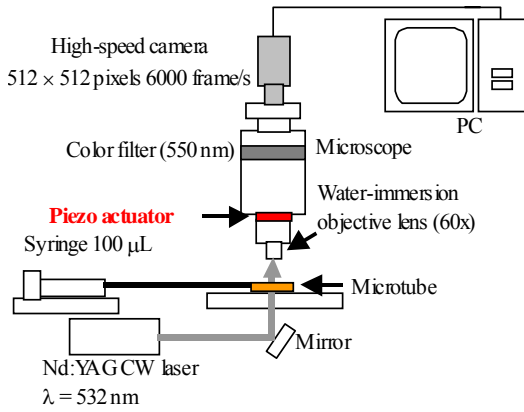
Figure 1 and 2 shows the experimental setup for the 3D scanning micro-PIV technique. The flow in a micro-round tube was visualized using fluorescent particles. The test fluid was pure water which was pressure-driven at a constant flow rate using a 100  $\mu\text{L}$  microsyringe pump in a  $10^0$  inclined micro-round tube.

The fluid was illuminated with a Nd:YAG CW laser (532 nm) positioned below the microscope stage. To visualize the internal flow, fluorescent particles of 1.0  $\mu\text{m}$  diameter were seeded into the water at a concentration of 0.4 % by volume and were uniformly dispersed. The fluorescent particles absorb green light ( $\sim 535$  nm) and emit orange light ( $\sim 575$  nm). The flow images were captured using a high-speed CMOS (Complementary Metal Oxide Semiconductor) camera (512 x 512 pixels, 10-bit grayscale, 6000 frames/s) capable of recording 8000 images via an epi-fluorescence microscope equipped with an optical filter ( $\lambda = 550$  nm) and a water-immersion objective lens ( $M = 60$ ,  $NA = 0.9$ ).

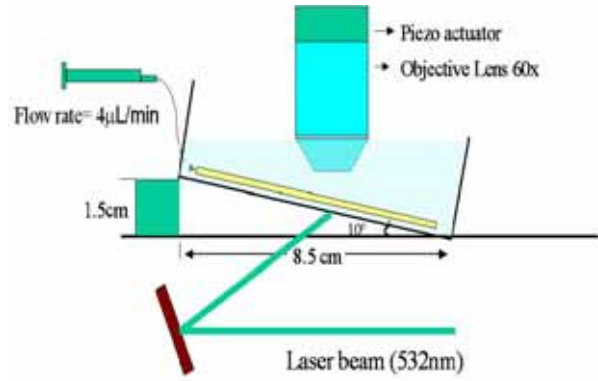
In the micro-PIV technique, the depth of field is described by the formula (Meinhart et al. 2000):

$$\delta z = \frac{3n\lambda}{NA^2} + \frac{2.16d}{\tan \theta} + d \quad (1)$$

where  $n$  is the index of refraction of the immersion medium between the micro tube and the objective lens,  $\lambda$  is the wavelength of light in a vacuum,  $NA$  is the numerical aperture of the objective lens,  $d$  is the diameter of the PIV particle and  $\theta$  is the small light collection angle. In this case,  $n$  was 1.3,  $\lambda$  was 575 nm,  $NA$  was 0.9 (60x),  $d$  was 1.0  $\mu\text{m}$  and  $\tan \theta$  was 0.69. The depth of field was calculated to be 6.2  $\mu\text{m}$ .



**Fig. 1:** Experimental setup for the 3-D scanning micro-PIV system.



**Fig. 2:** Schematic of the water immersed lens and micro-round tube having a diameter of  $95 \mu\text{m}$  and an inclination of  $10^\circ$ .

In order to obtain information on the vertical axis ( $z$ ), the objective lens was equipped with a piezo actuator. The piezo actuator was displaced by the input current signal from a function generator. The amplitude and frequency of displacement were determined by the voltage and frequency of the input current signal, respectively. The amplitude of the present piezo actuator was proportionate to the input voltage. When the input voltage was  $12.0 \text{ V}$ , it corresponds to a  $100.0 \mu\text{m}$  displacement. The frequency of the piezo actuator closely followed that of input signal over the range  $1 \text{ Hz}$  to  $15 \text{ Hz}$ . The above data on the dynamic properties of the piezo actuator was confirmed using a LFD (Laser Focused Displacement meter). The piezo actuator follows the sine curve of the input signal. If the amplitude is  $50.0 \mu\text{m}$  and the total scanning distance is  $2 \times 50.0 = 100.0 \mu\text{m}$ , the position of piezo actuator is described as:

$$z_p = 50 \sin(2\pi ft - \frac{\pi}{2}) \quad [\mu\text{m}] \quad (2)$$

where  $z_p$  is the position of the piezo actuator,  $f$  is the frequency of the piezo actuator which was set to the  $8 \text{ Hz}$  for this experiment and  $t$  is time. In addition, the scanning speed of the piezo actuator is described as:

$$\frac{\partial z_p}{\partial t} = 100\pi f \cos(2\pi ft - \frac{\pi}{2}) \quad [\mu\text{m/s}] \quad (3)$$

Thus, the maximum scanning speed was  $100\pi f \mu\text{m/s}$ . The high-speed camera system used in the present experiment can capture 6000 frames per second with  $512 \times 512$  pixels resolution in a time interval of  $1/6000 \text{ s}$ . The maximum scanning displacement between two frames was estimated to be  $s = \pi f / 60 \mu\text{m}$ .

The micro tube had a diameter of  $95 \mu\text{m}$  and a circular cross section. In the present experiment, the test section was immersed in water for refractive index matching. Since the micro tube was made of FEP (Fluorinated Ethylene Polymer), whose refractive index of  $1.338$  is similar to that of water ( $1.33$ ). The micro tube was fixed to inclined glass container which is  $10^\circ$  inclined to the stage; the scanning direction of the piezo actuator was set vertical to the stage. The piezo actuator was attached to the objective lens, changing the input current signal to the piezo actuator changed its position and simultaneously moved the objective lens upward or downward. The density, viscosity, surface tension and refractive index of pure water at  $20^\circ \text{C}$  are  $1.00 \times 10^3 \text{ kg/m}^3$ ,  $0.89 \times 10^{-3} \text{ Pa}\cdot\text{s}$ ,  $72.0 \times 10^{-3} \text{ N/m}$  and  $1.33$ , respectively. The flow rate of the water was fixed at  $4.0 \mu\text{L/min}$ . The

corresponding Reynolds number was  $\rho UL/\mu = 0.91$ , where  $\rho$  is the density,  $\mu$  is the viscosity,  $U$  is the axial average velocity and  $L$  is the diameter.

### 3. Methods and results

Calculation procedure composed of two essential parts. First one is the instantaneous in-plane velocity measurement, the other one is the out of plane velocity measurement. Since the latter is currently under development some explanation about the tentative results and also some explanation about the methods are going to be presented in this report.

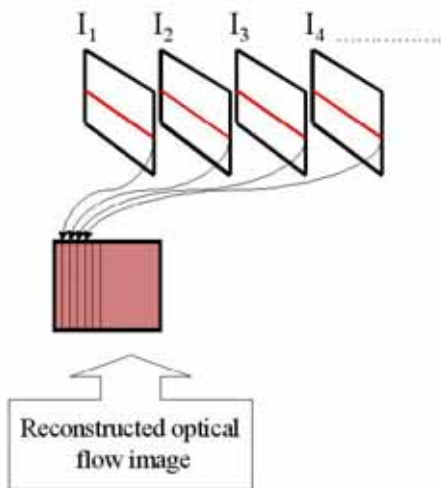
#### 3.1 PIV evaluation method

Instantaneous velocity vector maps are calculated using window deformation iterative multi grid (WIDIM) image distortion interrogation algorithm (Scarano 2002). This technique is derived from the pattern image distortion (PID) method proposed by Huang et al (1993) and progressive refinement of the interrogation window size implementation is added to compensate for the in-plane flow motion progressively at smaller scale iteration after iteration. (1) The flow images having the resolution of 512x512 pixels are interrogated with 64x64 pixels 50% overlapped interrogation window (IW) initially. (2) The obtained displacement data is used to build a predictor displacement field over all the image pixels. A bilinear interpolation scheme (IS) is used for this purpose. (3) The two images are deformed according to the displacement of the every pixel. The image deformation include the re-sampling of the pixel values at intermediate locations, the bi-cubic interpolation which performs significantly better by halving the error with respect to bi-linear IS (Astarita et al 2005) is applied. Both images are distorted symmetrically to have a second order accurate estimation of the velocity. (4) The interrogation window size is reduced or halved to finer grid resolution. (5) The images are interrogated, yielding a displacement field with this finer resolution. (6) The displacement results are validated and added to the previous displacements. (7) The validated velocity distribution is then used an iterative input to the step 2 until reaching the final 16x16 pixels (4.3x4.3  $\mu\text{m}$ ) IW size with 8x8 pixels (2.2x2.2  $\mu\text{m}$ ) vector grid spacing.

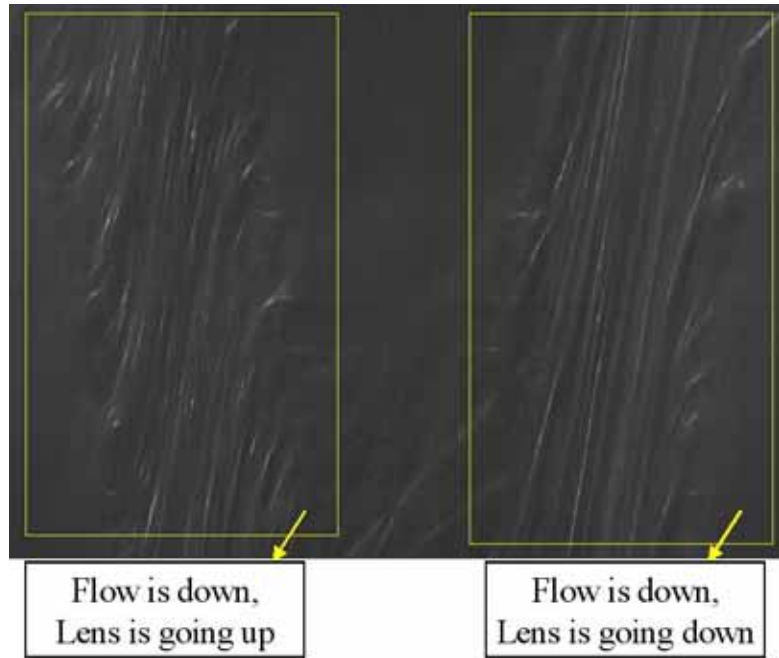
#### 3.2 Optical Flow images

A sinusoidal 8Hz alternating current, which has amplitude of 12V, was applied to the piezo actuator. From down to top, during the half period of the piezo actuator's movement 378 image sheets are recorded at different cross-sections along the depth-wise direction. Centerline strip, which has 512-pixel width and 1-pixel height, is taken from every sequential images recorded during one period (actuator's up-and-down motion), then, a new optical flow image with a resolution of 756-pixel width and 512-pixel height is generated.

In Figure 2, reconstruction process is illustrated schematically. Reconstructed optical flow image, which is made from the images recorded in one period of the piezo actuator, is shown in Figure 3. On the optical flow image, vertical axis corresponds to the width of the original image, horizontal axis corresponds to the number of the time sequential image accordingly one period of piezo.



**Fig. 2:** Reconstruction of new image from time sequential images.



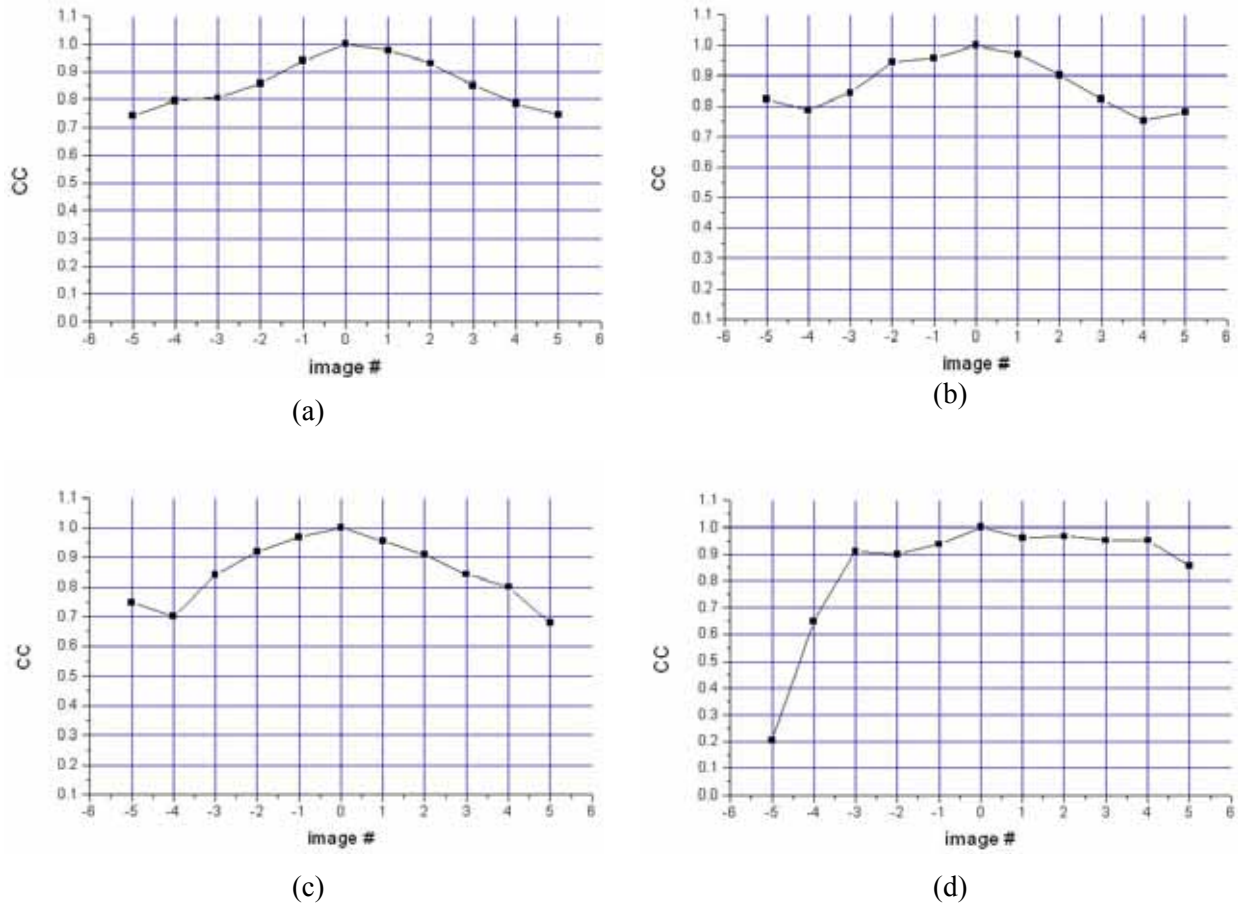
**Fig. 3:** Reconstructed optical flow image.

On the left side of Figure 3, while the piezo actuator is climbing up on the sine curve, the fluid accompanied by the tracer particles is flowing from up to down side. Since the picture taken by the 6000frame/sec camera through the objective lens with  $6.2 \mu\text{m}$  depth-of-focus, every subsequent image overlapped to each other with a particular ratio in the depth-wise direction. It can be expected that the particle intensity located in the centerline strip will be conserved for a while in the time sequential images. This evidence appears as the line patterns in the optical image. Vertical projection length of the line patterns are approximately 5 pixels corresponding to 5 time sequential images.

As for the right side of Figure 3, while the piezo actuator is descending on the sine curve, the fluid flow and piezo are in the same direction. Therefore, the line patterns can be seen longer. Vertical projection length of the line patterns are approximately 15 pixels corresponding to 15 time sequential images. As can be inferred from the optical flow images, this line patterns keep depth wise velocity information. How to extract this depth wise velocity information with a reasonable accuracy is a challenging problem.

### 3.2 Change of correlation in time sequential images without in-plane velocity

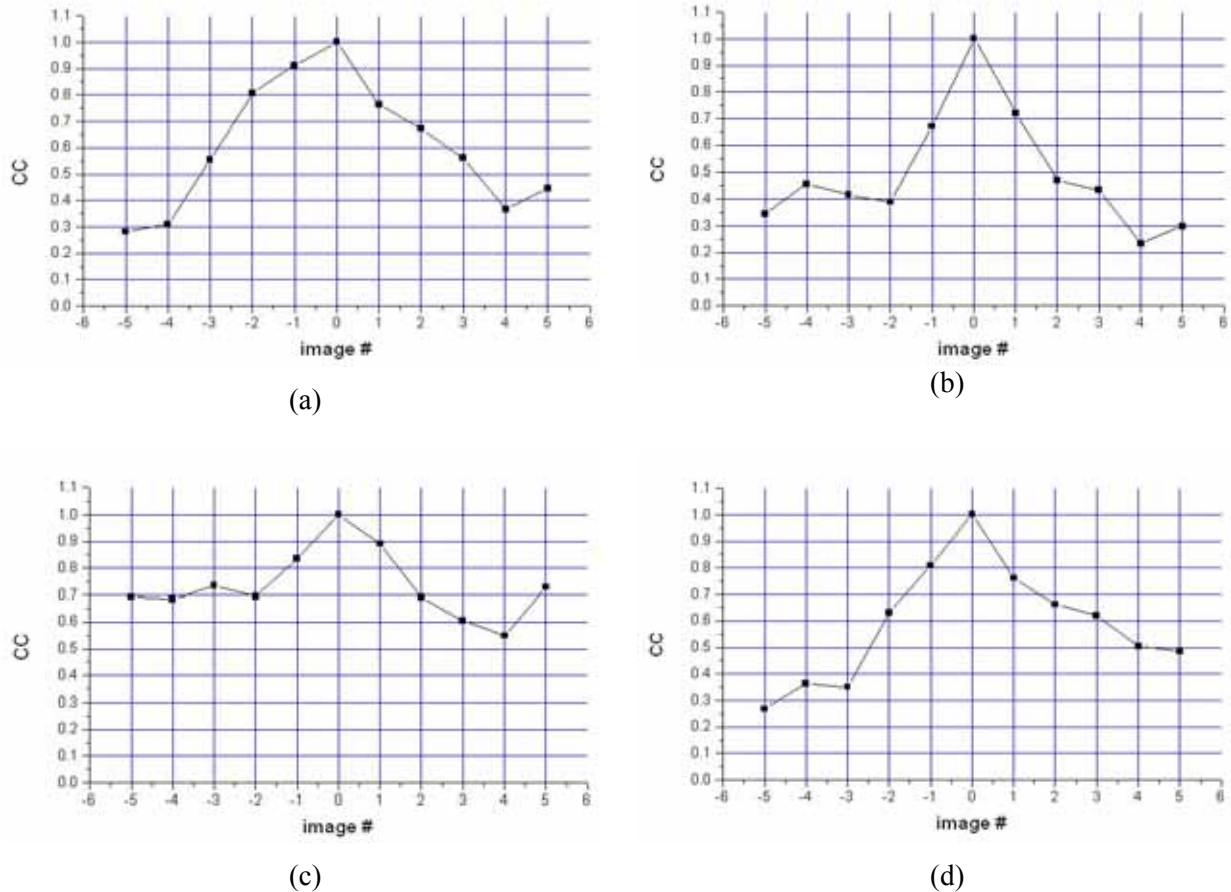
In two time sequential micro or macro PIV images, if they are correlated and then they are deformed with respect to the half of the in-plane displacements they will become almost the same. If the image recording device, laser sheet or objective lens is moving in the direction of the out of plane displacements, particle images in two sequential images are not same but still there is a similarity. If we can measure the change of this similarity and the relation between the displacements of our correlation plane, it can be expected to reach the real out-of-plane displacements of the particles. The degree of the similarity between the two image patterns can be taken as the correlation peak height.



**Fig.4:** Objective lens is at  $z = +14.3\mu\text{m}$ . It is moving in the same direction with the flow, Lens is moving downward. (a)  $y/Y = +0.45$ , IW Entropy = 4.7 bit. (b)  $y/Y = +0.4$ , IW Entropy = 4.5. (c)  $y/Y = -0.05$ , IW Entropy = 4.0. (d)  $y/Y = -0.2$ , IW Entropy = 4.4.

In Figure 4, variation of the cross-correlation values at a spatial position with respect to the image number are plotted. 0<sup>th</sup> image corresponds to the reference image and the tube centerline taken as  $y=0$ . Reference image is correlated one-by-one with the other images. On the horizontal axis, negative sign shows the earlier images in time domain with respect to the reference image. These sample plotting are chosen for spatial positions that have higher interrogation window (IW) entropy in order to separate the high contrasted IW and the low contrasted IW (this might be the background noise or an IA which is not including any particle image). Necessary explanation about the image entropy is given in Appendix.

As can be seen from the Figure 4, while the lens is moving downward alteration of the degree of similarity i.e. correlation peak height could be captured. In Figure 4 (d) a particle enters to the field of view at the -3<sup>rd</sup> image and then correlation peak value increases towards the reference image.



**Fig. 5:** Objective lens is at  $z = +11.5\mu\text{m}$ . It is moving in the inverse direction with the flow, Lens is moving upward. (a)  $y/Y = -0.2$ , IW Entropy = 5.0 bit. (b)  $y/Y = +0.2$ , IW Entropy = 5.3 bit. (c)  $y/Y = -0.15$ , IW Entropy = 4.9 bit. (d)  $y/Y = -0.05$ , IW Entropy = 4.7 bit

As for the Figure 5, objective lens is moving upward inverse to the depth wise component of the flow velocity, therefore, correlation peak height alteration becomes steeper. As shown in the left side of the Figure 3, line patterns are shorter than the right side. This is reflected to the correlation graphs such that some correlation values at the tail of the graphs do not represent the similarity to the reference image.

#### 4. Conclusion

Micro-PIV scanning system was applied to the inclined micro round tube aiming the measurement of the 3D3C velocity field using single high-speed camera, CW laser, epifluorescent microscope and piezo actuator. Iterative image deformation PIV algorithm is applied. In-plane velocity measurement was carried out. A reference distorted image (in-plane velocity component have already been eliminated) cross-correlated with the 5 former and 5 latter time sequential images one-by-one. In-plane relative displacements were removed by deforming the two correlated images with respect to each other. Correlation peak height alteration captured clearly in time sequential image assemblies. From these correlation gradients, extraction of depth-wise velocity component could seem to be straight forward, however, it still needs huge improvements in the aspect of the correlation algorithm and post processing which includes generation of calibration curve for a particular piezo actuator characteristics.

## Appendix

Image entropy is defined as the following (Gonzalez et al. 2002):

A random event occurs with the probability of  $P(E)$  is said to contain:

$$I(E) = \log \frac{1}{P(E)} = -\log P(E) \quad (\text{A1})$$

units of information.  $I(E)$  called as self information of  $E$ . The amount of self-information attributed to event  $E$  is inversely related to the probability of  $E$ .

The set of source symbols  $\{a_1, a_2, \dots, a_J\}$  is referred to as source alphabet  $A$ .  $a_j$  are the symbols or letters.

$$\sum_{j=1}^J P(a_j) = 1 \quad (\text{A2})$$

Average information per source (per pixel) output:

$$H = -\sum_{j=1}^J P(a_j) \log P(a_j) \quad (\text{A3})$$

This quantity is called the uncertainty or entropy of the source. If the source symbols are equally probable, the *entropy* or *uncertainty* is maximized and the source provides the greatest possible average information per source symbol. (Base of logarithm was taken 2 to determine the unit as bit).

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